



**Quality Operating Guidelines
Customer Ingredient Specifications**

**TITLE: GLYCERATED MANGO BERRYFUSIONS® FRUITS
(25 LB GLYCERATED MANGO SLICED SDC BFF)**

UPC 94551

DATE: 08 April 2020

SUPERSEDES: 03 August 2018

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PRODUCT DESCRIPTION:

GLYCERATED MANGO BERRYFUSIONS® FRUITS are produced by infusing a sucrose/glycerine syrup into sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species - *Vaccinium macrocarpon*), until a specific equilibrium Brix range is reached. The product is then dried to moisture specification, lightly sprayed with oil, and topically flavored. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Water Activity	0.39 – 0.46	Decagon
Retained on 5/8" mesh screen	5% maximum	Rotap, 1 minute
% Glycerine	11% - 16% maximum	HPLC
Oil	1.0% maximum	Hexane Extraction
Color	Typical uniform cranberry red	Visual
Flavor and Odor	Typical Mango flavor with no off flavors or odors	Sensory

MICROBIOLOGICAL: (Micro values are not reported on each lot or the Certificate of Analysis)		
Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)
Mold	<50 cfu/g	
Aerobic Plate Count	<500 cfu/g	
Foreign Material - The product goes through optical sorters, metal detectors, and other means of removing foreign material during the production process to ensure the product is free of any foreign materials.		

PACKAGING

Enclosed in a non-sealed 2 mil high density polybag inside a corrugated box.
Net weight: 25 lbs. (11.34 kg)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date and/or lot number, Kosher - O.U., Halal - crescent M, Ocean Spray® name and address.

INGREDIENT STATEMENT*

Cranberries, sugar, glycerine, natural mango flavor with other natural flavors, sunflower oil.

*based on wet weight composition

STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

EXPECTED SHELF-LIFE

24 months @ < 65°F (18°C).

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